

TECHNICAL DATA SHEET PEBAX® MH 2030

POLYETHER BLOCK AMIDE PELLET

PEBAX® MH 2030 is a polyether block amide, a thermoplastic elastomer made of flexible polyether and rigid polyamide. This grade is inherently dissipative polymer and can be dry blended or compounded with an isolative polymer to lower the surface resistivity of the final part.

DESIGNATION

PEBA

DELIVERY FORM

- Pellets

TRANSFORMATION PROCESSES

- Injection Molding

RHEOLOGICAL PROPERTIES

속성	값	테스트 표준
Shrinkage, Parallel (t+24h)	0.7 %	ISO 294-4
Shrinkage, Normal (t+24h)	0.6 %	ISO 294-4

MECHANICAL PROPERTIES

속성	DRY / COND VALUE*	테스트 표준
Hardness, Shore D, 15 s	- / 40	ISO 868
Tensile modulus, 23°C (73°F), 1 mm/min	- / 80 MPa	ISO 527-1/-2
Flexural modulus, 23°C (73°F)	- / 80 MPa	ISO 178

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

속성	값	테스트 표준
Melting temperature, 10°C/min	200 °C	ISO 11357-1/-3

THERMAL PROPERTIES ELECTRICAL PROPERTIES

속성	DRY / COND VALUE*	테스트 표준
Surface resistivity, 23°C (73,4°F)	- / 1.0E+7 ohm/sq	IEC 62631-3-2
Volumic (transversal) resistivity, 23°C (73,4°F)	- / 100000 ohm/m	IEC 62631-3-1

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OTHER PROPERTIES

속성	값	테스트 표준
Moisture absorption, At equilibrium at 23°C (73°F) / 50%HR	4.5 %	ISO 62
Water absorption, 23°C (73°F), immersion, equilibrium	120 %	ISO 62
Specific gravity, 23°C (73°F)	1.14 g/cm ³	ISO 1183-1

PACKAGING

This grade is delivered dried in sealed packaging ready to be processed. Available packaging:

- 26 kg / 55 lb bags

SHELF LIFE

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

PROCESSING CONDITIONS:

- Typical melt temperature (Min / Recommended / Max) - Injection Molding: 210°C / 240°C / 270°C (410°F / 430°F / 520°F)
- Typical mold temperature - Injection molding: 10-30°C (50-90°F)
- Drying time and temperature: 60-70°C (140-160°F) / 4-8 hours

SPECIAL CHARACTERISTICS

- Anti-static

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